# sasol

Tellerini s.p.a.

Distribuito da:

Via Bonazzi, 36 40013 Castel Maggiore (BO) Tel: +39 051 6322111 Fax: +39 051 715380 sicurezza@tellerini.it

www.tellerini.it

# **MARLIPAL 31-985**

Technical Data Sheet No. 1204 - February 2021

# **Product Description**

MARLIPAL 31-985 is a fatty alcohol polyethyleneglycol ether, based on C11 branched and linear— C13 branched alcohol and ethylene oxide (about 9 moles) and diluted with 15 weight% water. It is manufactured in Terranova dei Passerini (LO) plant. The chemical structure is the following:

R - CH<sub>2</sub> - O - (CH<sub>2</sub> - CH - O)<sub>9</sub> -H R =  $C_{10}H_{21}$  or  $C_{12}H_{25}$  (branched)

EINECS no. 949-938-0

INCI C11-13 PARETH-9

# Sales Specification

Property	<b>Test Method</b>	Unit	Guaranteed Value <sup>1</sup>
√ Appearance at 25°C	Visual	-	Clear liquid
√ Colour	RCM 3668	APHA	≤ 50
√ Cloud point (1% in water) (+)	RCM 3646	°C	54 – 56
√ pH (5%) (+)	RCM 3645	-	5,0 - 7,0
√ Free Water (Karl Fischer)	RCM 3804	% mass	14,0 – 16,0

 $<sup>\</sup>sqrt{\text{value reported on inspection certificate.}}$ 

# **Additional Properties**

Property	Test Method	Unit	Typical Value
Ethylene Oxide content (+)	Calculated	%w/w	66
HLB (+)	Calculated	-	13,2
Hydroxyl number (+)	EN 13926	mg KOH / g	100
Molecular weight (+)	Calculated	g/mol	561
Polyethylene glycols (+)	EN 12582	% mass	1,5
Pour point	ASTM D 97	°C	- 6
Density at 25°C	ASTM D7042	kg/m³	1.013
Density at 40°C	ASTM D7042	kg/m³	990
Viscosity kinematic at 25°C	ASTM D7042	mm²/s	107
Viscosity dynamic at 40°C	ASTM D7042	mPas	49
Flash point	ASTM D 93	°C	> 125

RCM are Sasol Italy analytical methods, internal or referred to international standard. Additional information available upon request.

<sup>&</sup>lt;sup>1</sup> specification No. 1976 rev. 2 of January 29<sup>th</sup> 2007.

<sup>(+)</sup> values referred to the product not diluted

# Sasol

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### Further information

### **Heavy metal**

Arsenic (As) less than 1 mg/kg	Cadmium (Cd) less than 1 mg/kg	
Cobalt (Co) less than 1 mg/kg	Chromium (Cr) less than 1 mg/kg	
Copper (Cu) less than 1 mg/kg	Iron (Fe) less than 2 mg/kg	
Manganese (Mn) less than 1 mg/kg	Nickel (Ni) less than 1 mg/kg	
Lead (Pb) less than 1 mg/kg	Tin (Sn) less than 1 mg/kg	
Strontium (Sr) less than 1 mg/kg	Zinc (Zn) less than 1mg/kg	

Heavy metal content is periodically checked (ICP method); data given here have to be considered as typical.

### **Preservative**

MARLIPAL 31-985 does not contain any preservative. MARLIPAL 31-985 is not susceptible to microbial growth because of low water content.

Property	<b>Test Method</b>	Unit	Typical Value
Total Aerobic Microbial Count	Eu.Ph. 5.1.4	CFU/g	< 100
Total Yeasts/Moulds Count	Eu.Ph. 5.1.4	CFU/g	< 10

Microbiological control test is periodically done; data given here have to be considered as typical.

Antioxidants MARLIPAL 31-985 does not contain any antioxidant.

**Pesticides** MARLIPAL 31-985 does not contain any pesticide.

**Product origin** MARLIPAL 31-985 is manufactured from following raw materials:

- Alcohols C<sub>11</sub> and C<sub>13</sub> branched with synthetic origin

- Ethylene oxide with synthetic origin

# Main Applications

MARLIPAL 31-985 can be used as degreasing agent in leather treatment and as emulsifier in agrochemical applications.

In metal working field MARLIPAL 31-985 shows good dispersing properties for chip or shaving particles as well as good emulsification behaviour regarding to the most common lubricating oils used.

In the textile field MARLIPAL 31-985 can be used as detergent surfactant.

MARLIPAL 31-985 is suitable for NPE 9 replacement.

# Sasol

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## Handling and Storage

MARLIPAL 31-985 should preferably be stored in stainless steel tanks.

It is suggested to keep the product at temperature below 40°C, it is preferable to avoid heating above 60°C and to store under nitrogen in order to minimise yellowish phenomena.

MARLIPAL 31-985 is a clear liquid at room temperature and it becomes a solid wax at temperature lower than 0°C

At room temperature MARLIPAL 31-985 is water soluble up to 30 weight%.

Shelf-life is 36 months from production date for product in its original and sealed packaging.

# **Packaging**

MARLIPAL 31-985 is generally supplied in plastic drums, details on available packaging can be obtained from sales department.

Data regarding safety, transport classes, toxicology and biodegradability of the product can be obtained from the corresponding material safety data sheet.

### Sasol Italy S.p.A.

Headquarters
Viale Forlanini, 23
20134 Milano, Italy
Phone +39-02 58453 1
Fax +39-02 58453 285

Technical Customer Support Via E. Mattei, 4 26827 Terranova dei Passerini (LO), Italy Phone +39-0377 463 1 Fax +39-0377 463 226

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