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Product Description

SAFOL 23 E-2 is a fatty alcohol polyethyleneglycol ether, based on SAFOL 23 and ethylene oxide (about 2 moles). It is manufactured in Terranova dei Passerini (LO) plant. The chemical structure is the following:

R - CH₂ - O - (CH₂ - CH - O)₂-H R = $C_{11}H_{23}$ or $C_{12}H_{25}$ (mixture of linear and branched)

| CAS registry no. | 160901-19-9 |
|------------------|-----------------|
| EINECS no. | 500-457-0 |
| INCI | C12-13 PARETH-2 |

Sales Specification

| Test Method | Unit | Guaranteed Value ¹ |
|-------------|---|--|
| Visual | - | Cludy liquid |
| RCM 3668 | APHA | ≤ 50 |
| RCM 3646 | C | 48,0 - 51,0 |
| RCM 3851 | mg KOH / g | 192 – 204 |
| RCM 1412 | % mass | ≤ 2,0 |
| RCM 3645 | - | 5,0-7,0 |
| ASTM E203 | % mass | ≤ 0,20 |
| | Visual RCM 3668 RCM 3646 RCM 3851 RCM 1412 RCM 3645 | Visual - RCM 3668 APHA RCM 3646 ℃ RCM 3851 mg KOH / g RCM 1412 % mass RCM 3645 - |

 $\sqrt{\text{value reported on inspection certificate.}}$

 $^{\rm 1}$ specification No. 1220 rev. 2 of January 1 $^{\rm st}$ 2011.

Additional Properties

| Property | Test Method | Unit | Typical Value |
|------------------------|-------------|-------------------|---------------|
| Molecular weight | Calculated | g/mol | 275 – 292 |
| Ethylene Oxide content | Calculated | %w/w | 32 |
| HLB | Calculated | - | 6,3 |
| Pour point | ASTM D 97 | C | - 12 |
| Viscosity at 40°C | ASTM D7042 | cSt | 13 |
| Viscosity at 25°C | ASTM D7042 | cSt | 23 |
| Density at 25℃ | ASTM D7042 | kg/m ³ | 912 |
| Flash point | ASTM D 93 | C | > 125 |

RCM are Sasol Italy analytical methods, internal or referred to international standard. Additional information available upon request.

SAFOL 23 E-2

Technical Data Sheet No. 5110 – March 2018



Main Applications

SAFOL 23 E-2 is a raw material for preparation of high active matter ethers sulphates aqueous solutions having low viscosity.

Due to its low number of EO (low HLB value), it is mainly used as a co-emulsifier agent for W/O or O/W emulsions in combination with anionic or non-ionic surfactants with high HLB value.

Handling and Storage

SAFOL 23 E-2 should preferably be stored in stainless steel tanks. It is suggested to keep the product at temperature below 40°C, it is preferable to avoid heating above 60°C and to store under nitrogen in order to minimise yellowish phenomena. SAFOL 23 E-2 becomes a solid wax at temperature lower than - 12°C. At room temperature SAFOL 23 E-2 is not water soluble. Shelf-life is 36 months from production date for product in its original and sealed packaging.

Packaging

SAFOL 23 E-2 is generally supplied in drums, details on available packaging can be obtained from sales department.

Data regarding safety, transport classes, toxicology and biodegradability of the product can be obtained from the corresponding material safety data sheet.

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